



# Gas Welding Torch GTD & GTS

(Detachable Type & Swage Type)  
Available in premium & standard models

## Features

- Sturdy high quality brass body
- Nylon sealed gas valves preventing leak prolonging life service
- Lightweight, durable & convenient to handle



Detachable type nozzle



Swage type nozzle



Gas control knob



Hose connectors with non-return valve



GTS  
Swage copper  
nozzles  
available  
in sizes of  
0, 1, 2 & 3

GTD  
Detachable  
copper tips  
available in sizes  
of 0, 1, 2 & 3



## Nozzle Selection Chart

Welding Thickness MS	mm	0.6	0.91	1.2	2.1	2.6	3.2	3.9	4.8	6.4	8
Tip number		0	1	2	3	5	7	10	13	18	25
Oxygen pressure	kg/sq. cm	0.14	0.14	0.14	0.14	0.14	0.28	0.28	0.28	0.42	0.42
Acetylene pressure	kg/sq. cm	0.14	0.14	0.14	0.14	0.14	0.28	0.28	0.28	0.42	0.42
Consumption of each gas	cu meter/hr	0.03	0.03	0.06	0.09	0.14	0.2	0.3	0.4	0.5	0.7

## Areas of application



Garages



Service Stations



Wrought iron furniture